

Zoomlion Heavy Industry Science & Technology Co.,Ltd.

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VISION CREATES FUTURE

ZOOMLION

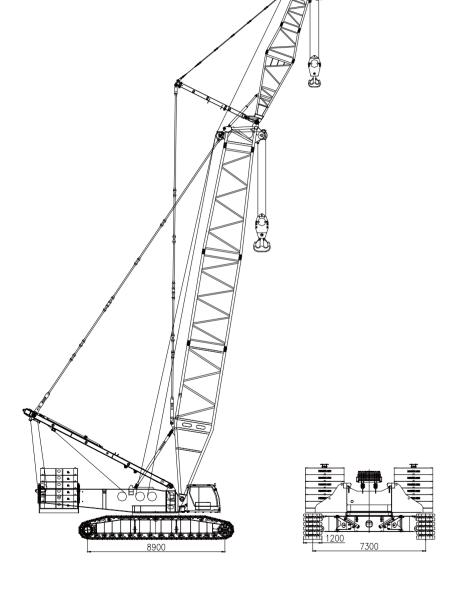
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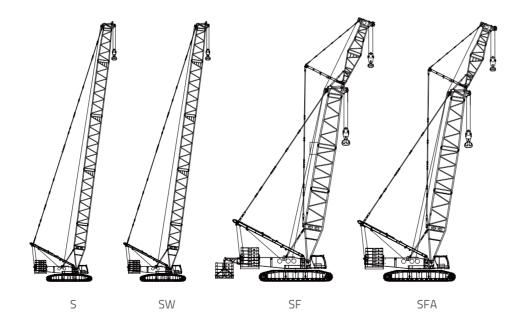
OVERALL DESCRIPTION

Overall dimension of the basic machine



DESCRIPTION ON BOOM COMBINATION

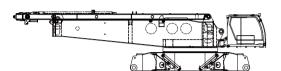
Code	Operating mode	Combinations
S	Heavy main boom	S=24m - 84m
SW	Luffing jib on main boom	S=30m-60m W=24m-60m
SF	Fixed jib on main boom (for shield tunneling machine)	S=24m F=9 m/12m
SFA	Fixed jib on main boom, (for shield tunneling machine with attached counterweight)	S=24m F=9 m/12m

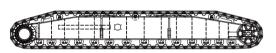


MAJOR TECHNICAL PARAMENTS

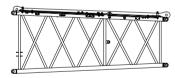
	Item	Parameters
Max. lifting capacity (t) / radius(m) / boom length(m)		350 / 7/24
Max. load moment (t.m) (standardOM)		2450
Max. load moment (t.m) (attached counterweight OM)		2790
Main boom length (m)		24-84
Luffing jib length (m)		24-60
Max. lifting capacity of luffing jib (t)		150
Main boom angle of SW (°)		65-85
Main boom length of SW (m)		30-60
lax. length of main b	oom + luffing jib of SW (m)	60+60
BM (m)		24+9/24+12
Speed of a single rope	Hoisting winch 1 (m/min)	0-140
	Hoisting winch 2 (m/min)	0-130
	Main boom derricking winch (m/min)	0-40×2
	Luffing jib derricking winch (m/min)	0-130
Max. slewing speed (rpm)		0-1.0
Max. crawling speed (km/h)		0-1.0
Gradeability (%)		30
round pressure with	main boom (MPa)	0.146
otal weight with mai	n boom (t)	305
Max transport weight of a single component (t)		49 (without A-frame and winch)
	Manufacturer / model	Commins/X12
Engine	Rated power / rotational speed (kW/rpm)	336/1800
LIISIIIE	Max. output torque / rotational speed (Nm/rpm)	2169/1400
	Exhaust emission	EU Stage5

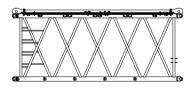
TRANSPORT DIMENSIONS AND WEIGHTS OF MAJOR COMPONENTS





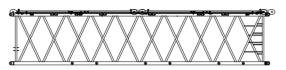


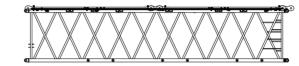


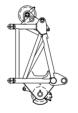


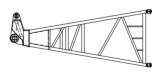
Length(L)		13700mm
Width (W)		3000 mm
Height (H)		3200 mm
Weight		49.6 t
3	This weights of the hoisting mechanism, the	ne A-frame and the derricking wincl
Frack assy		2 pieces
Length(L)		10108 mm
Width (W)		1200 mm
Height (H)		1550 mm
Weight		24 t
Main boom pivot section	n (including the winch)	1 piece
Length(L)		11230 mm
Width (W)		2960 mm
Height (H)		2660 mm
		8.50 t
Weight		
	e section	8.50 t
Weight Main boom intermediate	e section	
Weight	e section	8.50 t 1 piec
Weight Main boom intermediate Length(L)	e section	8.50 t 1 piec 6230 mm
Weight Main boom intermediate Length(L) Width (W) Height (H)	e section	8.50 t 1 piec 6230 mm 2960 mm
Weight Main boom intermediate Length(L) Width (W) Height (H)	e section	8.50 t 1 piec 6230 mm 2960 mm 2460 mm
Weight Main boom intermediate Length(L) Width (W) Height (H) Weight		8.50 t 1 piec 6230 mm 2960 mm 2460 mm 1.90 t
Weight Main boom intermediate Length(L) Width (W) Height (H) Weight		8.50 t 1 piec 6230 mm 2960 mm 2460 mm 1.90 t
Weight Main boom intermediate Length(L) Width (W) Height (H) Weight The many main boom into Length(L)		8.50 t 1 piec 6230 mm 2960 mm 2460 mm 1.90 t
Weight Main boom intermediate Length(L) Width (W) Height (H) Weight The many main boom intermediate The many many main boom intermediate The many many main boom intermediate The many many many many many many many many		8.50 t 1 piec 6230 mm 2960 mm 2460 mm 1.90 t 1 piec 6230 mm

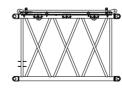
TRANSPORT DIMENSIONS AND WEIGHTS OF MAJOR COMPONENTS





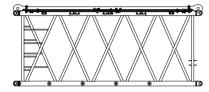


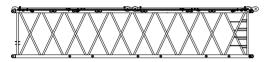




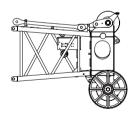
12m heavy main boom intermediate section	2 pieces
Length (L)	12160 mm
Width (W)	2960 mm
Height (H)	2460 mm
Weight	3.6 t
12m main boom intermediate section	1 piece
Length (L)	12160 mm
Width (W)	2960 mm
Height (H)	2460 mm
Weight	3.0 t
Head section	1 piece
Length (L)	3225 mm
Width (W)	1990 mm
Height (H)	2460 mm
Weight	2.6 t
TBM/Luffing jib pivot section	1 piece
Length (L)	4750 mm
Width (W)	2550 mm
Height (H)	1940 mm
Weight	1.6 t
TDM/2m luffing iib intormodiate costion	4 .
TBM/3m luffing jib intermediate section Length (L)	1 piece 3140 mm
Width (W)	2440 mm
	2440 mm
Height (H)	1940 11111

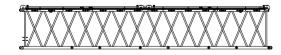
TRANSPORT DIMENSIONS AND WEIGHTS OF MAJOR COMPONENTS







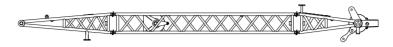


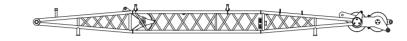


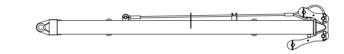
Length(L)	6140 mm
Width (W)	2440 mm
Height (H)	1940 mm
Weight	1.2 t
I2m luffing jib intermediate section (big section)	2 piece
Length(L)	12140 mm
Width (W)	2440 mm
Height (H)	1940 mm
Weight	2.1 t
TBM/2m luffing jib reducing section	1 piece
Length(L)	2130 mm
Width (W)	2440 mm
Height (H)	1940mm
Weight	0.5 t
TBM/Luffing jib head	1 piece
Length(L)	2866 mm
Width (W)	1920 mm
Height (H)	2192 mm
Weight	1.2 t
I2m luffing jib intermediate section (small section)	1 piec
Length(L)	12120 mm
Width (W)	1920 mm
Height (H)	1420 mm

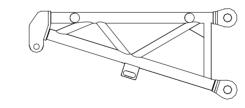
TRANSPORT DIMENSIONS AND WEIGHTS OF MAJOR COMPONENTS

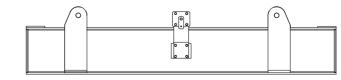
Height (H)









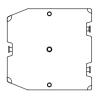


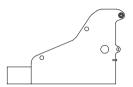
WA-frame I	1 piece
Length (L)	11000mm
Width (W)	2420mm
Height (H)	1170mm
Weight	2.2t
WA-frame II	1 piece
Length (L)	10000mm
Width (W)	2420mm
Height (H)	689mm
Weight	1.98 t
WA-frame, TBM	1 piece
Length (L)	5000mm
Width (W)	2514mm
Height (H)	320mm
Weight	1.0 t
Lifting bracket, attached counterweight	1 piece
Length (L)	2700mm
Width (W)	2000mm

Seat, attached counterweight	1 piece
Length (L)	2760mm
Width (W)	2500mm
Height (H)	480mm
Weight	10 t

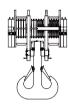
0.5 t

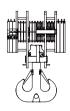
TRANSPORT DIMENSIONS AND WEIGHTS OF MAJOR COMPONENTS





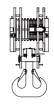
•	0



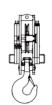


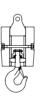
Counterweight plate	12 pieces
Length(L)	2500 mm
Width (W)	2400 mm
Height (H)	485 mm
Weight	10 t
Seat, counterweight	2 pieces
Length(L)	2876 mm
Width (W)	2587 mm
Height (H)	1720 mm
Weight	15 t
Central ballast	2 pieces
Length(L)	5800 mm
Width (W)	1666 mm
Height (H)	810 mm
Weight	20 t
350t load hook	4 pieces
Length(L)	2876 mm
Width (W)	1900 mm
Height (H)	806 mm
Weight	6.7 t
300t load hook	1 piece
Length(L)	2633 mm
	1680 mm
Width (W)	1000 11111
Width (W) Height (H)	806 mm

TRANSPORT DIMENSIONS AND WEIGHTS OF MAJOR COMPONENTS









200t load hook	1 piece
Length(L)	2431 mm
Width (W)	1040 mm
Height (H)	806mm
Weight	3.5 t

TOOL TOUR	i piece
Length(L)	2085 mm
Width (W)	1176 mm
Height (H)	806mm
Weight	3.1 t

50t load hook	1 piece
Length(L)	1835 mm
Width (W)	735 mm
Height (H)	806 mm
Weight	1.6 t

16t load hook	1 piece
Length(L)	1132 mm
Width (W)	480 mm
Height (H)	480 mm
Weight	0.7 t

TECHNICAL DESCRIPTION



Working mechanisms

Primary hoisting mechanism, secondary hoisting mechanism (tip boom hoisting mechanism). A hoisting mechanism is composed of a built-in axial piston variable displacement motor, a balance valve, a reducer, a normally-closed brake and a wire rope, which can be controlled independently. Wire rope is anti-rotation one.

Primary hoisting mechanism, secondary hoisting mechanism (derricking of luffing jib) and tip boom hoisting mechanism are able to realize infinitely variable speeds from 0 to the maximum speed, largely improving the working efficiency.

	Diameter of drum	620mm
	Speed of the outmost layer	140m/min
Primary hoisting mechanism	Rope diameter	Ф26mm
	Rope length	800m
	Rated single rope tension	16t

	Diameter of drum	620mm
Secondary hoisting mechanism	Speed of the outmost layer	130m/min
(Tip boom hoisting mechanism)	Rope diameter	Ф26mm
(TIP DOOM HOISTING MECHANISM)	Rope length	480m
	Rated single rope tension	16t



Derricking mechanism

A derricking mechanism is composed of a built-in axial piston variable displacement motor, a balance valve, a reducer, a normally-closed brake and a wire rope, which can be controlled independently.

Wire rope is anti-rotation one.

Diameter of drum	2×620mm
Speed of the outmost layer	2×40m/min
Rope diameter	Ф26mm
Rope length	450m
Rated single rope tension	15t
Diameter of drum	650mm
Speed of the outmost layer	139m/min
Rope diameter	Ф26mm
Rope length	400m
Rated single rope tension	16t
	Speed of the outmost layer Rope diameter Rope length Rated single rope tension Diameter of drum Speed of the outmost layer Rope diameter Rope length



It is composed of a built-in axial piston double-variable displacement motor, a dual-gear reducer, a normally closed slewing brake, a small gear, and a slewing bearing. It realizes slewing for 360° through the slewing bearing driven by the small gear, thus realizing the slewing of superstructure. The slewing mechanism is equipped with a controllable free swing function, which reduces the impact on the crane and ensures that braking is smooth and steady.

A closed slewing system with less impact is used to make the starting and braking more stable. The controllable free swing function make the slewing gear better fitted in operation. Infinite slewing speed regulation: from 0 to 1.0r/min.



Crawling mechanism

The crawling mechanism is fitted with two variable displacement motors and two reducers. Each track is controlled by a lever. It is able to make such movements as crawling straight

ahead/backwards, turning with a crawler, differential steering, turning on spot, crawling with a load with high maneuverability and flexibility.

Crawling speed: 0 ~ 1.0km/h.

Gradeability: 30%.

The tension degree of the track can be adjusted through a jack quickly and conveniently.



A-frame erecting mechanism

The A-frame erecting mechanism consists of A-frame, erection cylinder, auxiliary hydraulic system, etc. It is mainly used for the assembly, dismantling or transferring.

It is safer and more reliable that cylinder and balancing valve are connected through gasket-

After the A-frame is erected for over 105°, it can be used to connect anchoring rods and install boom sections, track assembly and counterweight.

TECHNICAL DESCRIPTION



Slewing and pitching mechanism of operator's cab

To reduce the width of the basic machine during transportation, the operator's cab can be swiveled for 90° from one side of the slewing table to the front, which is then fixed with a positioning pin. This is convenient for transportation,

Pitching-up and pitching-down is controlled by a cylinder. The operator's cab can be pitched up for 20° if the load is hoisted highly, broadening the vision of crane operator.



Hydraulic system

The hydraulic system is composed of main pump, auxiliary valve, hydraulic motor, hydraulic oil tank, and oil cooler, etc.

It is equipped with a worldwide advanced pump-controlling system and a load-sensitive system. Main hydraulic elements are of famous brands both at home and abroad, which are energy-saving and highly reliable with a long service life.

Cooler: aluminum radiator with a hydraulic-driving fan.



Counterweight and installation of counterweight

The mechanism is composed of counterweight frame, counterweight, bearing chain and retaining pin.



DC 24V, negative ground, two storage batteries of 195AH

The electrical system of machine includes power source, engine start, engine shutdown, indicating light, alarm device, illumination device, fan, wiper, horn, hoisting limiter, hydraulic oil cooling fan, digital display system, PLC controller, load moment limiter, engine preheating device, safety equipment etc. which not only ensure safe operation of the crane but also provide a good working environment. CAN bus control technology applied in the crane connects engine, PLC controller, load moment limiter and digital display efficiently. It possesses the function of fault detecting and selfdiagnosis.



Outrigger erecting and track self-assembly/dismantling mechanism

The outrigger erecting and track self-assembly/dismantling mechanism consists of undercarriage outriggers, outrigger cylinders, undercarriage control valves, power pins, etc.

The outrigger erecting mechanism is the main load-bearing mechanism for self-assembly and dismantling of track. Track bolting cylinders are used to connect the track to the undercarriage center section. The track can be assembled /dismantled by the crane itself without help of an auxiliary crane, thus improving the working efficiency, reducing the labor intensity and guaranteeing the safe operation of crane.



Engine: Commins/X12 engine with CAN bus interface.

Rated power kW/rotational speed r/min: 336/1800.

Maximum torque N·m/rotational speed r/min: 2169/1400.

Exhaust emission standard: EU Stage5.

Fuel tank has a great capacity of 750 L, which ensures long working hours of engine.

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TECHNICAL DESCRIPTION



Digital display system

LCD with a large touch screen is able to display all kinds of configuration signals collected by PLC in multiple languages, including rotational speed of engine, water temperature, fuel oil pressure, hydraulic pump pressure, major motor pressure, operational condition of the basic machine, etc. It also carries out real-time monitoring on working condition and sends out yellow or red alarm when the crane is in abnormal conditions.



It is an all-steel structured cab with tempered glass around. The top and front windows are laminated glasses. The cab is equipped with a right sun visor, an adjustable seat, a wiper, an electrical control lever, a load moment limiter, a digital display, a remote control box of various switches, an air conditioner, an electric fan, a head lamp, a cigarette lighter, a fire extinguisher, etc. The operator's cab has a broad vision and a capacious and comfortable inner space.



Load moment limiter.

Overflow valves in hydraulic system.

Hoisting limiter.

Angle indicator. Derricking limiter.

Main boom tilting-back support.

Crane inclinometer.

Protective device for over-winding and

over-unwinding of rope.

Anemometer.

Emergency stop button.

Tricolor warning light.

Monitoring system.

Remote GPS monitoring system

(optional).



All rotatable load hooks are equipped with a mousing.

350t load hook: 13 pulleys

300t main load hook: 11 pulleys

200t load hook: 7 pulleys

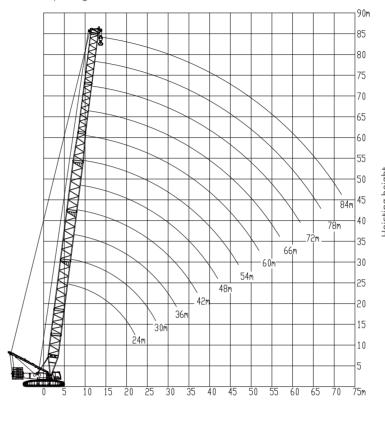
160t load hook: 5 pulleys

50t load hook: 2 pulleys

16t load hook: cylinder hook

LIFTING PERFORMANCE

Lifting height curves of operating mode S



Working radius

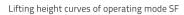
Unit: m Lifting capacity chart

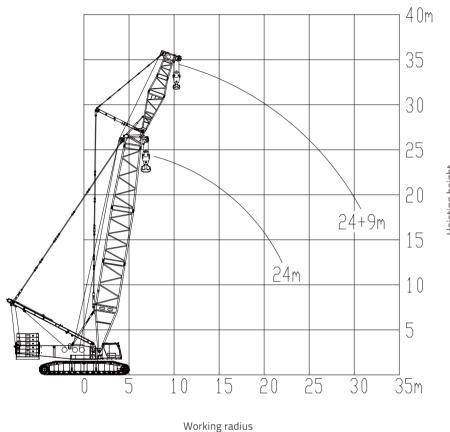
Unit: t

			Rea	ar counter	weight, 15	Ot; Centr	al ballast,	40t			
Radius					Main	boom leng	gth (m)				
(m)	24	30	36	42	48	54	60	66	72	78	84
7											
8											
9				257	249						
10			236	229	223	210					
11			212	207	201	196	191				
12			193	189	183	179	174	167	147		
14		158	158	158	154	151	148	145	141	118	98.9
16		131	130	130	130	128	125	123	120	114	95.1
18		111	111	111	110	110	108	106	104	102	91.4
20	96.5	96.6	96.1	96	95.3	95.1	94.4	93.5	91.7	90	88
22	84.9	85	84.5	84.3	83.7	83.5	82.7	82.3	81.5	80	78.4
24		75.7	75.1	75	74.3	74.1	73.3	72.9	72.4	71.8	70.3
26		68	67.5	67.4	66.7	66.5	65.6	65.2	64.7	64.2	63.5
28		61.6	61.1	61	60.3	60	59.2	58.8	58.3	57.8	57.2
30			55.7	55.6	54.8	54.6	53.8	53.3	52.8	52.3	51.7
32			51	50.9	50.2	49.9	49.1	48.6	48.1	47.6	47
34				46.8	46.1	45.9	45.1	44.6	44	43.5	43
36				43.3	42.6	42.3	41.5	41	40.5	40	39.4
38				40.1	39.4	39.2	38.4	37.9	37.3	36.8	36.2
40					36.6	36.4	35.6	35.1	34.5	34	33.4
44						31.6	30.8	30.3	29.7	29.2	28.6
48						27.7	26.9	26.4	25.8	25.3	24.7
52							23.6	23.1	22.5	22	21.4
56								20.3	19.8	19.2	18.6
60									17.4	16.8	16.2
64									15.3	14.8	14.2
68										12.9	12.3
72											10.7

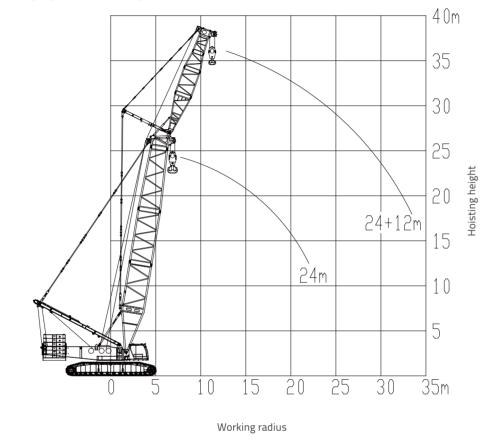
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LIFTING PERFORMANCE



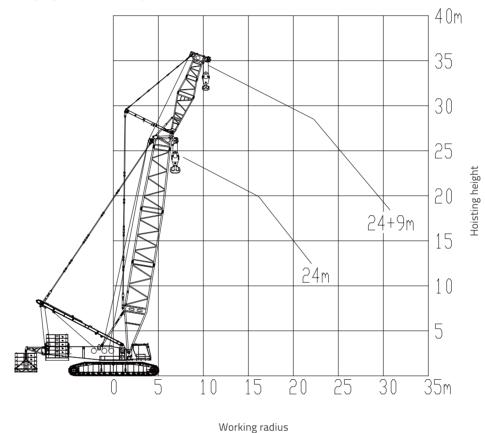


Lifting height curves of operating mode SF

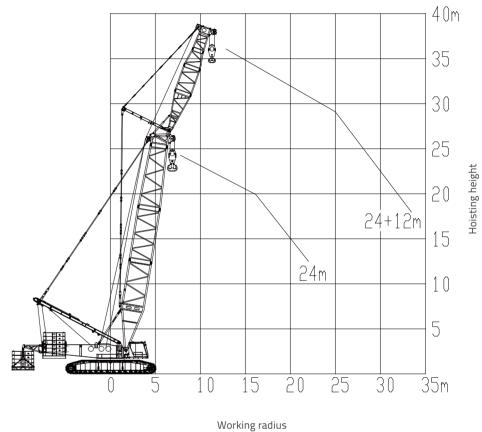


LIFTING PERFORMANCE





Lifting height curves of operating mode SF



LIFTING PERFORMANCE

Lifting capacity chart Unit: t Lifting capacity chart Unit: t

Main I	boom, 24m; Jib	, 9m; Rear cour	iterweight, 150	t; Central balla	st, 40t	
Angle(°)		Radius(m)		Lifting capacity(t)		
Main boom angle	Primary hook	Auxiliary hook	Turning over	Primary hook	Auxiliary hook	Turning over
80.4	7	10.6	8.8	330.0	193.2	261.6
79.6	7.3	11	9.2	320.1	190.0	255.1
77.9	8	12	10.0	297.0	183.0	240.0
74.2	9.5	14	11.8	245.5	155.0	200.3
72.9	10	14.7	12.4	231.0	145.6	188.3
70.3	11	16	13.5	207.0	128.0	167.5
67.7	12	17.5	14.8	187.0	113.0	150.0
66.7	12.4	18	15.2	179.0	108.0	143.5
62.3	14	20	17.0	147.0	93.3	120.2
58.6	15.3	22	18.7	129.5	81.6	105.5
56.6	16	22.9	19.5	120.0	77.4	98.7
54.2	16.8	24	20.4	112.0	72.3	92.2
50.4	18	25.6	21.8	100.0	66.1	83.1
43.5	20	28.3	24.2	85.8	57.3	71.5
35.5	22	30.9	26.5	74.3	50.5	62.4

Note: The auxiliary hook weighs 3.1t when the primary hook is used (load hook for 160t). The primary hook weighs 3.7t when the auxiliary hook is used (load hook for 260t).

Angle(°)		Radius(m)		Lifting capacity(t)		
Main boom angle	Primary hook	Auxiliary hook	Turning over	Primary hook	Auxiliary hook	Turning ove
80.4	7	12	9.5	325.0	165.0	245.0
77.9	8	13.5	10.8	292.0	152.3	222.1
76.4	8.3	14	11.2	281.2	148.0	214.6
75.4	9	15	12.0	256.0	138.0	197.0
72.9	10	16	13.0	227.0	128.0	177.5
70.3	11	18	14.5	204.0	109.0	156.5
67.7	12	19.4	15.7	184.0	98.4	141.2
66	12.4	20	16.2	176.2	93.8	135.0
62.3	14	22	18.0	145.0	82.2	113.6
58.5	15.1	24	19.6	130.2	72.8	101.5
56.6	16	25.3	20.7	118.0	67.8	92.9
54.5	16.5	26	21.3	113.2	65.1	89.1
50.4	18	28	23.0	98.7	58.6	78.7
45.5	19.3	30	24.7	89.2	53.1	71.2
43.5	20	31	25.5	72.6	50.8	61.7
35.5	22	33.8	27.9	72.6	44.3	58.5

Note: The auxiliary hook weighs 3.1t when the primary hook is used (load hook for 160t). The primary hook weighs 3.7t when the auxiliary hook is used (load hook for 260t).

LIFTING PERFORMANCE

7.3

8 9.5

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12.4

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15.3

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16.8

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Lifting capacity charts: TBM OM with attached counterweight

Angle(°)

Main boom angle 80.4

79.6

77.9

72.9

70.3

67.7

62.3

58.6

56.6

54.2

50.4

43.5

35.5

Unit: t Lifting capacity charts: TBM OM with attached counterweight

Main boom, 24m; Jib, 9m; Rear counterweight, 150t; Central ballast, 40t, Attached counterweight, 40t Lifting capacity(t) Primary hook Auxiliary hook Turning over Primary hook Auxiliary hook Turning over 193.2 271.6 190.0 270.0 183.0 256.5 171.0 231.8 220.8 166.5 200.5 181.5 138.0 176.6 152.0 105.0 134.8 99.0 126.5 93.6 119.0 86.0 108.0 74.0 89.5 59.0 71.7

	rimary hook	Radius(m)			lifting conneit /t/	
<u> </u>	rimary hook	A. miliam chande			Lifting capacity(t)	
00.1		Auxiliary hook	Turning over	Primary hook	Auxiliary hook	Turning over
80.4	7	12	9.5	350.0	165.0	257.5
77.9	8	13.5	10.8	318	152.0	241.0
76.4	8.3	14	11.2	315	148.0	233.0
75.4	9	15	12.0	310.0	141.5	225.8
72.9	10	16	13.0	275.0	135.0	205.0
70.3	11	18	14.5	247.0	124.0	185.5
67.7	12	19.4	15.7	220.0	117.0	168.5
66	12.4	20	16.2	217.0	115.0	166.0
62.3	14	22	18.0	184.0	106.0	145.0
58.5	15.1	24	19.6	172.0	94.1	133.1
56.6	16	25.3	20.7	154.0	87.8	120.9
54.5	16.5	26	21.3	152.0	84.5	118.3
50.4	18	28	23.0	130.0	76.4	103.2
45.5	19.3	30	24.7	126.0	69.6	97.8

Unit: t

Note: The auxiliary hook weighs 3.1t when the primary hook is used (load hook for 160t). The primary hook weighs 3.7t when the auxiliary hook is used (load hook for 260t).

Radius(m)

10.6

12

14.7

17.5

20

22.9

25.6

28.3

30.9

8.8

9.2

10.0

12.4

15.2

17.0

18.7

19.5

20.4

21.8

24.2

26.5

350.0

350.0

318

292.5

275.0

215.2

164.5

154.0

144.4

130.0

105.0

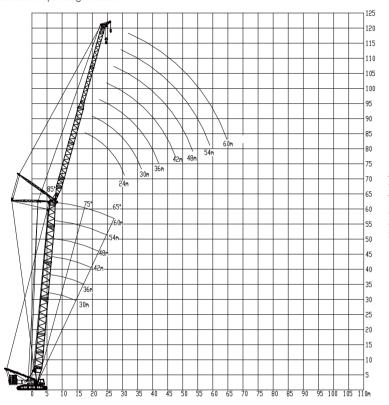
84.3

Note: The auxiliary hook weighs 3.1t when the primary hook is used (load hook for 160t). The primary hook weighs 3.7t when the auxiliary hook is used (load hook

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LIFTING PERFORMANCE

Lifting height curves of operating mode SW



Working radius

Lifting capacity chart

			Main boo	om length 30m							
	Main boom angle, 85°; Jib length, 24 – 60 m; Rear counterweight, 150t; Central ballast 40t										
Radius(m)	24	30	36	42	48	54	60				
12	150										
14	142	136	120								
16	124	120	116	106							
18	109	106	103	100	76.8						
20	95.4	95	93.1	90.5	76.2	64.7	54.7				
22	84.4	84	83.7	82.4	75.2	63.8	54.6				
24	75.6	75.2	75	74.7	73.8	61.2	53.9				
26	68.3	68	67.8	67.5	67.4	54.5	53				
28	60.1	62	61.7	61.5	61.4	49.2	51.2				
30	56.9	56.9	56.6	56.4	56.3	44.6	47.1				
32		52.4	52.2	52	51.9	40.7	43.5				
34		47.7	48.4	48.2	48.1	37.2	39.9				
36			45.1	44.8	44.7	34.3	36.8				
38			42.1	41.9	41.8	31.6	33.8				
40			39.1	39.2	39.2	29.3	31.4				
44				34.7	34.2	22	24.7				
48				32.6	31	19.4	21.6				
52					27.8	17.3	19.1				
56						15.5	16.9				
60						14	15				
64							14				

LIFTING PERFORMANCE

Lifting capacity chart Unit: t Lifting capacity chart Unit: t

			Main boo	om length 42m			
	Main boom	angle, 85°; Jib I	ength, 24 – 60	m; Rear counter	rweight, 150t; C	entral ballast 4	Ot
Radius(m)	24	30	36	42	48	54	60
12	137						
14	131	119					
16	115	111	105				
18	103	99.5	96.6	92			
20	92.9	89.9	87.3	84.8	68.5	58.1	
22	83.9	81.9	79.6	77.4	68	57.9	49.8
24	75.1	74.7	73.1	71.1	67.4	57.2	49.4
26	67.9	67.6	67.3	65.8	64.2	56	48.7
28	61.9	61.6	61.3	61	59.7	50.4	48
30	51.9	56.5	56.2	55.9	55.6	45.6	44.4
32		52.1	51.9	51.6	51.4	41.8	40.9
34		48.3	48.1	47.8	47.7	38.3	37.5
36		44.9	44.7	44.5	44.3	35.3	34.8
38			41.8	41.6	41.4	32.5	32.3
40			39.1	38.9	38.8	30.2	27.8
44			34	34.5	34.4	22.2	25.2
48				30	30.7	19.4	22
52					27.9	17.3	19.4
56						15.7	17.2
60						15.3	15.3
64							14

			Main boo	om length 60m			
	Main boom	angle, 85°; Jib l	length, 24 – 60	m; Rear counter	rweight, 150t; C	entral ballast 4	Ot
Radius(m)	24	30	36	42	48	54	60
14	108						
16	101	96.2					
18	92	89	83.6				
20	83.4	80.8	78.1	70.2	56.1		
22	76.3	73.9	71.5	69.6	55.9	48.6	
24	70.3	68	65.9	64.2	55.4	48.3	41.9
26	65.2	63.1	61	59.5	54.9	41.6	41.5
28	54.5	58.8	56.8	55.4	53.9	39	41.1
30	38	54.9	53.1	51.8	50.3	36	40.6
32	32.9	51.3	49.8	48.6	47.3	33.8	39.4
34		41.5	46.9	45.7	44.4	32.1	36.6
36		30.2	43.8	43.1	41.9	30	33.3
38		28	40.9	40.7	39.7	27.8	31.2
40			32.8	38.2	37.6	26.1	29.3
44			22	33.1	33.5	23.1	25.7
48				22.1	30	20.4	22.7
52					22.2	18.2	20
56					16.5	16.3	17.6
60						15	15.7
64							14.1
68							12

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Unit: t